

Date received: 23/07/19

Date of issue: 13/08/19

Report consists of 13 test reports.

Defects before testing: None

Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

SAMPLE N° 275578

Overall dimensions: 625 x 610 x 805 (h) mm

List of test reports:

1. Safety requirements EN 16139:2013+AC:2013
2. Seat and back static load test EN 1728:2012+AC:2013
3. Vertical load on back rest EN 1728:2012+AC:2013
4. Arm sideways static load test EN 1728:2012+AC:2013
5. Arm downwards static load test EN1728:2012+AC:2013
6. Seat and back fatigue test EN 1728:2012+AC:2013
7. Seat front edge durability test EN 1728:2012+AC:2013
8. Arm fatigue test EN 1728:2012+AC:2013
9. Leg forward static load test EN 1728:2012+AC:2013
10. Leg sideways static load test EN 1728:2012+AC:2013
11. Seat impact test EN 1728:2012+AC:2013
12. Back impact test EN 1728:2012+AC:2013
13. Arm rest impact test EN 1728:2012+AC:2013



This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

*Managing Director
Dr. Andrea Giavon*

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

SAMPLE N° 275578

Date of issue: 13/08/19
Sample weight: Not determined
Sample name: CHOPPY SLEEK



Side view



Rear view



Bottom view

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 1

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Safety requirements EN 16139:2013+AC:2013

Safety requirements clause 4

Statement checked	Remarks
Corner and edges in contact with the users: • Absence of sharp edges and corners	Yes
Edges on the handles: • Absence of sharp edges and corners in the direction of the force	Handles not present
Other edges: • Absence of sharp edges and corners	Yes
Accessible hollow components: • The ends of hollow components are closed or capped	Yes
Movable and adjustable parts: • It shall not be possible for any movable and adjustable part of the chair to come operate unintentionally.	Movable and adjustable parts not present
Connections between parts of the structure: • It shall not be possible for any load bearing part of the seating to come loose unintentionally	Yes
Parts which are lubricated: • All the parts which are lubricated shall be designed to protect users	Lubricated parts not present
Shear and squeeze points between movable parts $\geq 8 \text{ mm} \leq 25 \text{ mm}$: • Shear and squeeze points under influence of powered mechanism • Shear and squeeze points during normal use and during normal movements and actions	Mechanism not present No
Conformity to clauses 4.1 and 4.2 of standard EN 16139:2013:	YES

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 2

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Seat and back static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
1.600	420	10	No defects

Note:

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 560 N to 420 N, to avoid tipping.

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Givoni

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 3

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Vertical load on back rest EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Vertical static load on back rest clause 6.6, EN 1728:2012+AC:2013

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.300	600	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 4

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Arm sideways static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Arm sideways static load test clause 6.10, EN 1728:2012+AC:2013

Test results:

Horizontal force N	Number of applications	Remarks
400	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 5

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Arm downwards static load test EN1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Arm downwards static load test clause 6.11, EN 1728:2012+AC:2013

Test results:

Vertical force N	Number of applications	Remarks
750	5	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 6

Revision: 0
Date received: 23/07/19
Date of test: 25/07/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Seat and back fatigue test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	280	100.000	No defects

Note:

According to EN 1728:2012+AC:2013, back force has been reduced from 300 N to 280 N to avoid tipping.

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 7

Revision: 0
Date received: 23/07/19
Date of test: 01/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Seat front edge durability test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Seat front edge durability test clause 6.18, EN 1728:2012+AC:2013

Test results:

Points of application	Seat force N	Number of cycles	Remarks
100 mm back from the front and sides edges	800	50.000	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 8

Revision: 0
Date received: 23/07/19
Date of test: 05/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Arm fatigue test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Arm fatigue test clause 6.20, EN 1728:2012+AC:2013

Test results:

Force on arm rest N	Number of cycles	Remarks
400	30.000	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 9

Revision: 0
Date received: 23/07/19
Date of test: 13/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Leg forward static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Leg forward static load test clause 6.15, EN 1728:2012+AC:2013

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
450	1.000	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 500 N to 450 N, to avoid tipping.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Mahavir Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT
275578 / 10

Revision: 0
Date received: 23/07/19
Date of test: 13/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Leg sideways static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Leg sideways static load test clause 6.16, EN 1728:2012+AC:2013

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
270	1.000	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 400 N to 270 N, to avoid tipping.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Gravon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT

275578 / 11

Revision: 0
Date received: 23/07/19
Date of test: 13/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Seat impact test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Seat impact test clause 6.24, EN 1728:2012+AC:2013

Test results:

Mass of impactor kg	Height of drop mm	Impact point	Number of drops	Remarks
25	240	point A	10	No defects
25	240	at 100 mm from the front edge of the seat	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT
275578 / 12

Revision: 0
Date received: 23/07/19
Date of test: 13/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Back impact test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Back impact test clause 6.25, EN 1728:2012+AC:2013

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.

TEST REPORT
275578 / 13

Revision: 0
Date received: 23/07/19
Date of test: 13/08/19
Date of issue: 13/08/19



Sample name: CHOPPY SLEEK

GABER S.R.L.
VIA SCHIAVONESCA 75/1
31030 CASELLE DI ALTIVOLE (TV)
ITALIA

Arm rest impact test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC 2013

Arm rest impact test clause 6.26, EN 1728:2012+AC:2013

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
38	6,5	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC 2013, level 1.

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director
Dr. Andrea Giavon

The sample name and, when relevant, its description, are given by the orderer, and CATAS does not assume responsibility on this matter. This test report relates to the sample submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety. Unless otherwise required by standards and technical specifications or agreed with the customer, any declarations of conformity made by CATAS are based on the comparison between results and reference values, where the confidence intervals of the measures are not taken into account. Unless otherwise stated, sampling is made by the customer; in this case the test results are referred to the sample as received.